

Work Order ID 128498

Friday, January 16, 2015 2:50:01 PM

128498

Page 1

Item ID: 647.9710

Revision ID:

Item Name: Lower Body

Start Date: 1/16/15 Start Qty: 6.00

Required Date: 1/16/15 Req'd Qty: 6.00

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: 15-01-20 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
647.9700	A1

100

100

Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut Blank at 7.250"

0.00

0.00

DAS
20
9-89

15-01-24

110

110

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Machine per folio FB182

DWG REV: A

FOLIO REV: AA

0.00

0.00

DAS
20
9-89

15-01-30

2- deburr and break all sharp edges

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Doc/Data									
Equip/Tooling									
Handling/Pre									
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Training									
Transport									
Unapproved									

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Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 128498

Friday, January 16, 2015 2:50:01 PM

128498

Page 3

Item ID: 647.9710 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Lower Body
Start Date: 1/16/15 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 1/16/15 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.00							
Packaging									
155	QC5- Inspect part completeness to step on W/O	0.00							
155									
QC	Memo	0.00							
Quality Control									
180	Identify as per dwg & Stock Location: <u>MF</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								

6x SP15-02-18

6

DAS
38
9-89

FEB 24 2015

6

FEB 26 2015

DAS
86
3-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Equip/Tooling									
Handling/Pre									
Material									
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Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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128498

Page 4

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Revision ID: Stop ***NS2***
Item Name: Lower Body
Start Date: 1/16/15 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 1/16/15 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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190	QC21- Final Inspection - Work Order Release	0.00							
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190

QC

Memo

Quality Control

MCS 15-02-26

mr
15-2-26

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Picklist Print

Friday, January 16, 2015 2:50:01 PM

Page 1

Work Order ID: 128498

128498

Parent Item: 647.9710

647 9710

Parent Item Name: Lower Body

Start Date: 1/16/15

Required Date: 1/16/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE JFS 13/04/10 VERIFY BY: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M7075T6B5 000X1 000

Purchased

No

100

f

64.3750

0.605

4

M7075T6B5 000X1 000

**

3.750'

DAS

20

9-89

15-01-26

7075-T6 BAR 5.000" X 1.000"

Location

Loc Qty

Loc Code

MAT005

64.375

M126981

36

M127481

28.375

3.750

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04646

SHEET 1 OF 1

DWG NO. 647.9700

REV: A

PREPARED BY D. MEJIA

DATE: 07/25/14

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: CUTTER SUB ASSY

APPROVED BY: ENGR *[Signature]*

MFG *[Signature]*

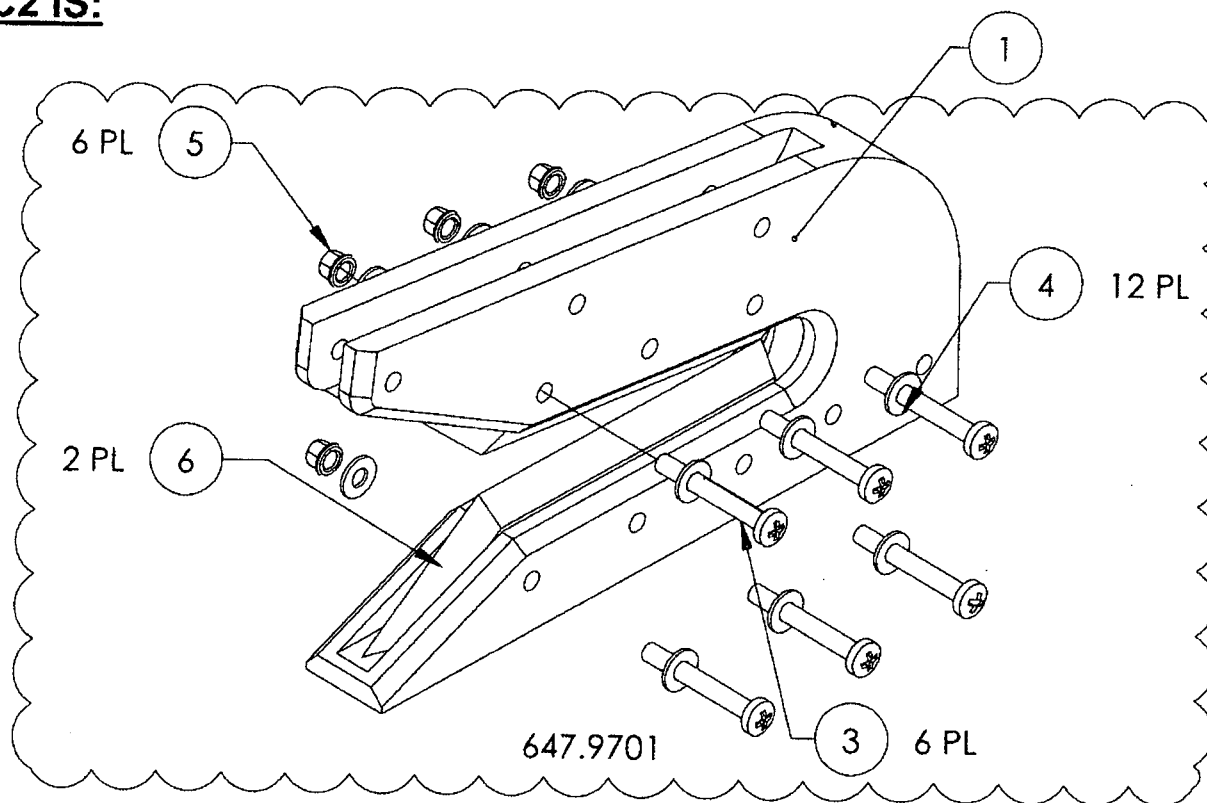
QC *[Signature]*

EFF. CURRENT ORDER

TRANSACTION CODES (TC):
A-ADD
R-REVISE
C-CREATE
D-DELETE

REASON: REVISED BOM.

SHEET 1, ZONE C2 IS:



STAMP COPY
ATTACHED TO
ENGINEERING
CONTROLLED COPY
FOR ANY AMENDMENT
WITHOUT NOTICE
DATE 07/25/14
12849.8 MLJ
1501-20

SHEET 1, BOM IS:

5	R	601.1541	6	LOCKNUT	MS21042L08	
4	R	601.2764	12	WASHER	NAS1149FN832P	
3	R	601.2765	6	SCREW	MS27039-0819	
F/N	TC	PART NUMBER	9701	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY			

DOCUMENTS EFFECTED: ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☒ BOM

CHANGE CATEGORY: ☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED: ☐ YES ☒ NO

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

03933

SHEET 1 OF 1

DWG NO. 647.9700

REV: A

PREPARED BY B. PETERS

DATE: 06/14/13

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: CUTTER SUB ASSYS

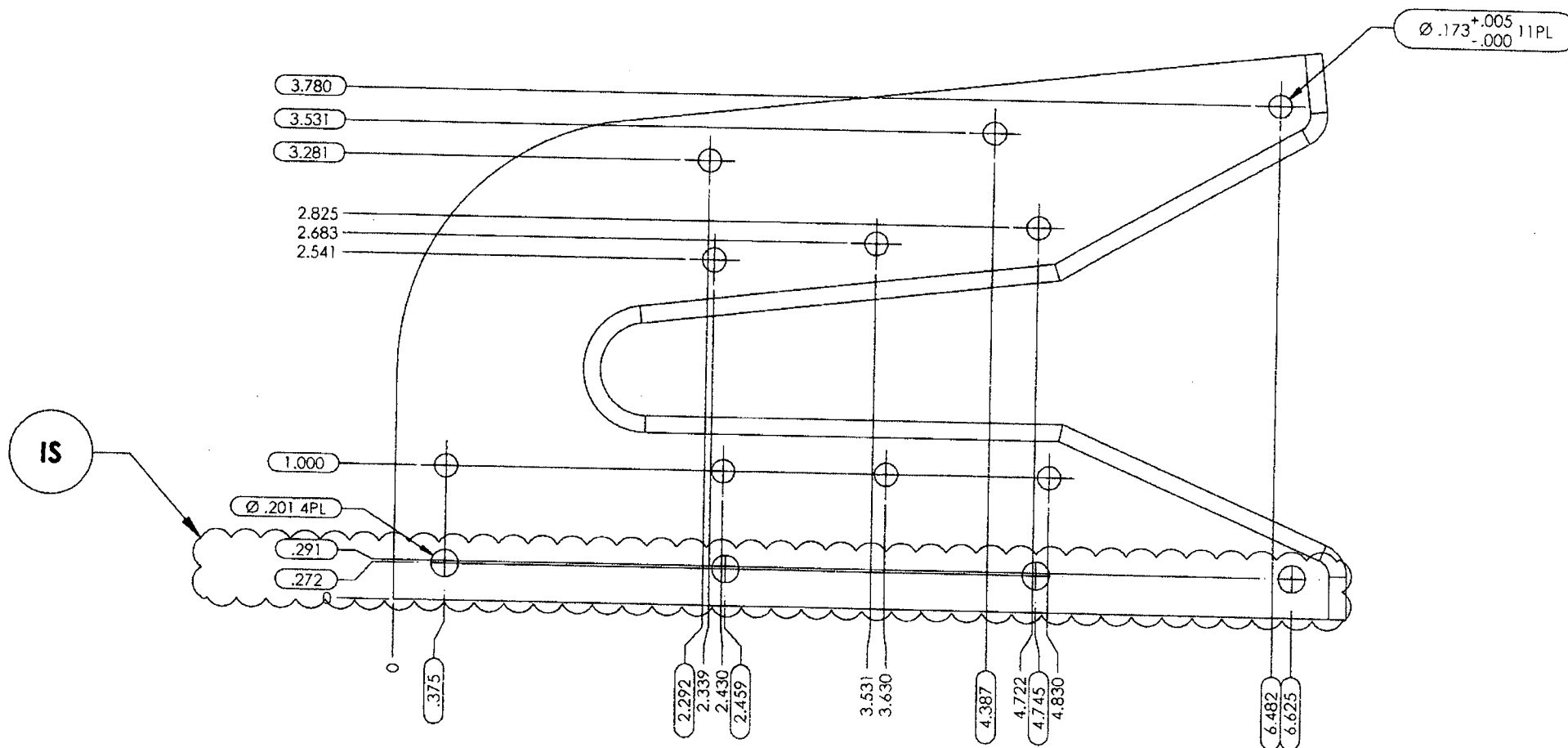
APPROVED BY: ENGR *[Signature]*

MFG *[Signature]* QC *[Signature]*

EFF. CURRENT ORDER

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: CORRECTED DIMENSIONAL ERROR.



SHEET 7, ZONE C1 IS:

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

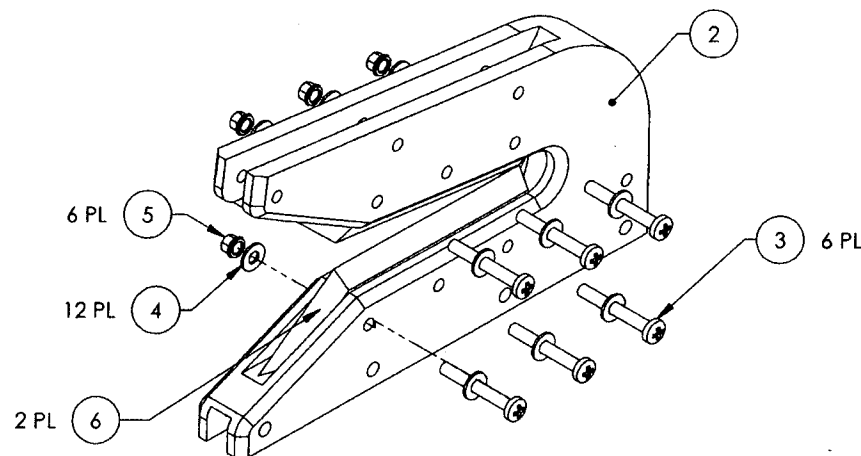
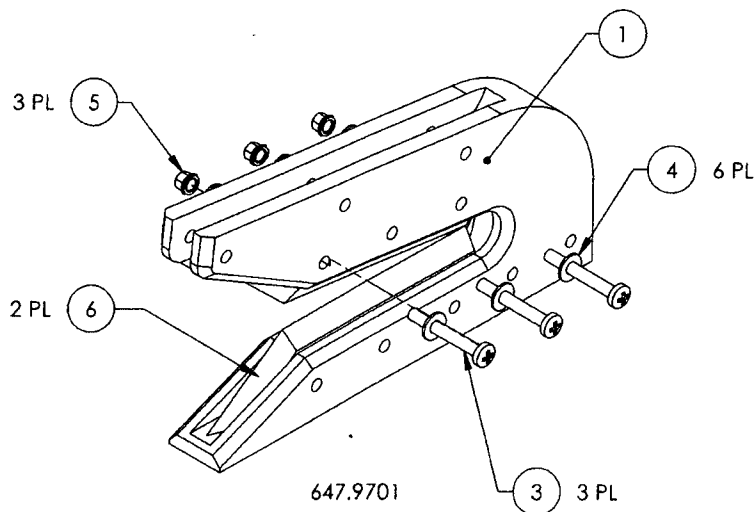
☐ YES ☒ NO

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NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMOTER;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
4. DEBURR AND BREAK ALL SHARP EDGES EXCEPT WHERE OTHERWISE NOTED.
5. IDENTIFY IAW MPP-120.
- 6 APPLY F/N 7 AS REQUIRED TO ALL FAYING SURFACES OF F/N 6 UPON ASSEMBLY.
- 7 CUTTING EDGE INTENDED TO BE SHARP, DO NOT BREAK SHARP EDGE.
- 8 DIMENSION SHOWN IS FOR INSPECTION AFTER FINISH.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE RELEASE: PRI		
N/C	INITIAL RELEASE	04-26-10	P. BRAVO
A	INCORPORATED ECH 03202 & 03659	04-11-12	P. BRAVO



647.9702

UNINCORPORATED ECN(s)

03932, 040410

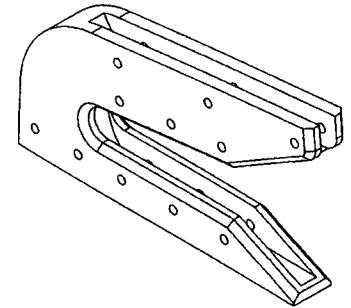
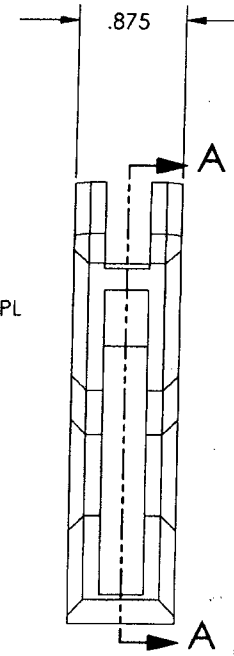
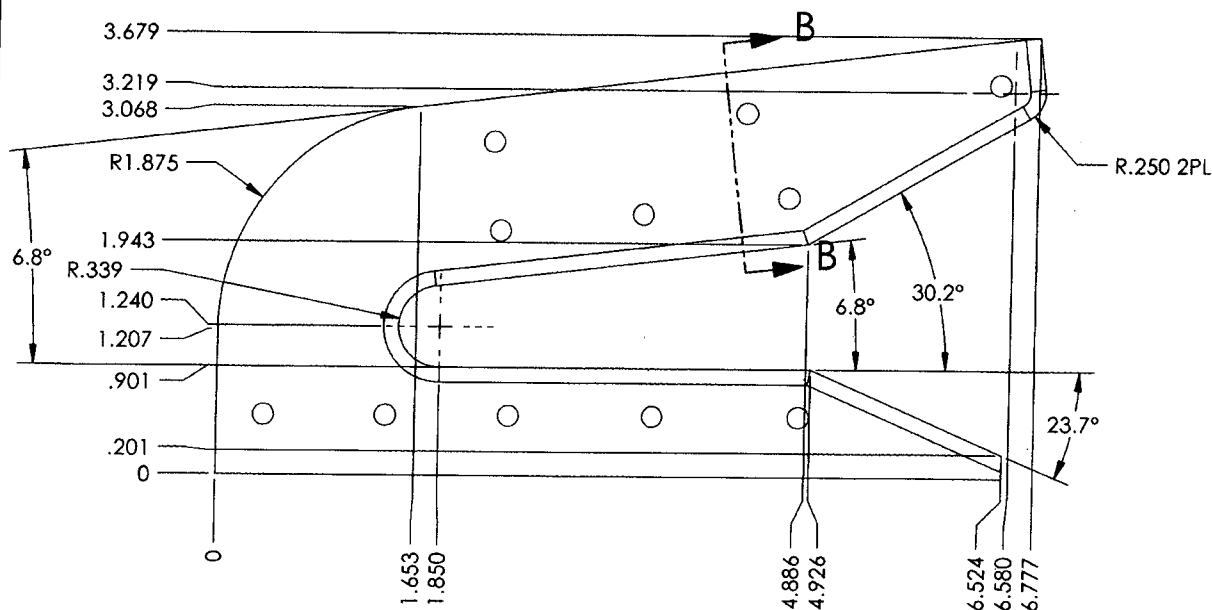
A/R	A/R	7	601.2764	RTV	LOCTITE 598	
2	2	6	646.9711	BLADE		
6	3	5	601.1541	LOCKNUT	MS21042L08	
12	6	4	601.2764	WASHER	NAS1149FN832P	
6	3	3	601.2765	SCREW	MS27039-0819	
1		2	647.9711	UPPER BODY		△
	1	1	647.9710	LOWER BODY		△
			647.9702	UPPER CUTTER ASSY		
			647.9701	LOWER CUTTER ASSY		
9702	9701	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)			ORIGINAL DATE: 04-26-10			
647.9200			DRAWN BY: A. CHAN			
			CHECKED BY: P. BRAVO			
			DESIGNED BY: P. BRAVO			
			DATE: 04-26-10			
			CONTRACT: 110			
			UNLESS OTHERWISE SPECIFIED			
			DIMENSIONS ARE IN INCHES			
			TOLERANCES ARE:			
			2 PLACE DECIMALS ±.03			
			3 PLACE DECIMALS ±.015			
			ANGLES ±.5°			
			SCALE: NONE			
			SHEET 1 OF 7			

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

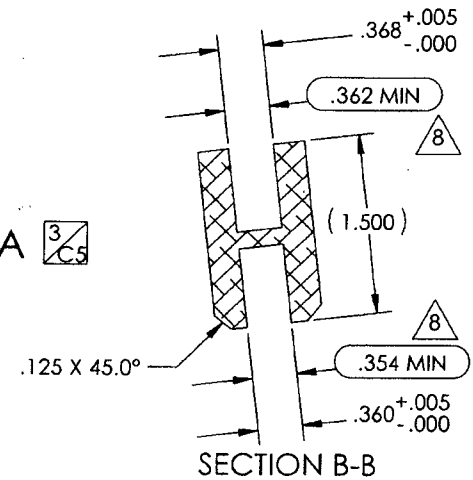
CUTTER SUB ASSYS

REV. A
DWG. NO. 647.9700

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647.9710



ORIGINAL DATE
INDICATED BY
DRAWN BY
A. GUAN
CHECKED BY
P. BRAVO
DRAWING APPROVAL
P. BRAVO
DATE
04/26/10
CONTRACT NO.

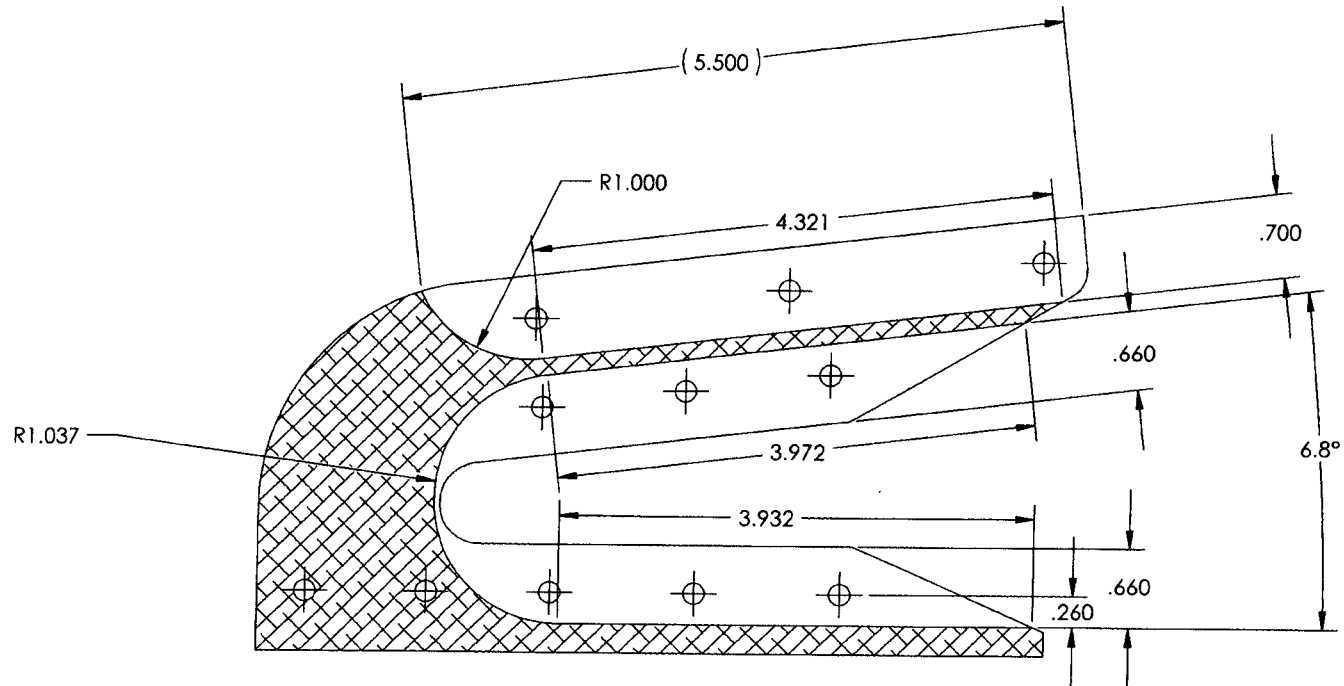
APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300

CUTTER SUB ASSYS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
FRACTIONS ±.005

SIZE 8	CAGE CODE 67ML6	ENG. NO. 647.9700	REV. A
SCALE NONE			SHEET 2 OF 7

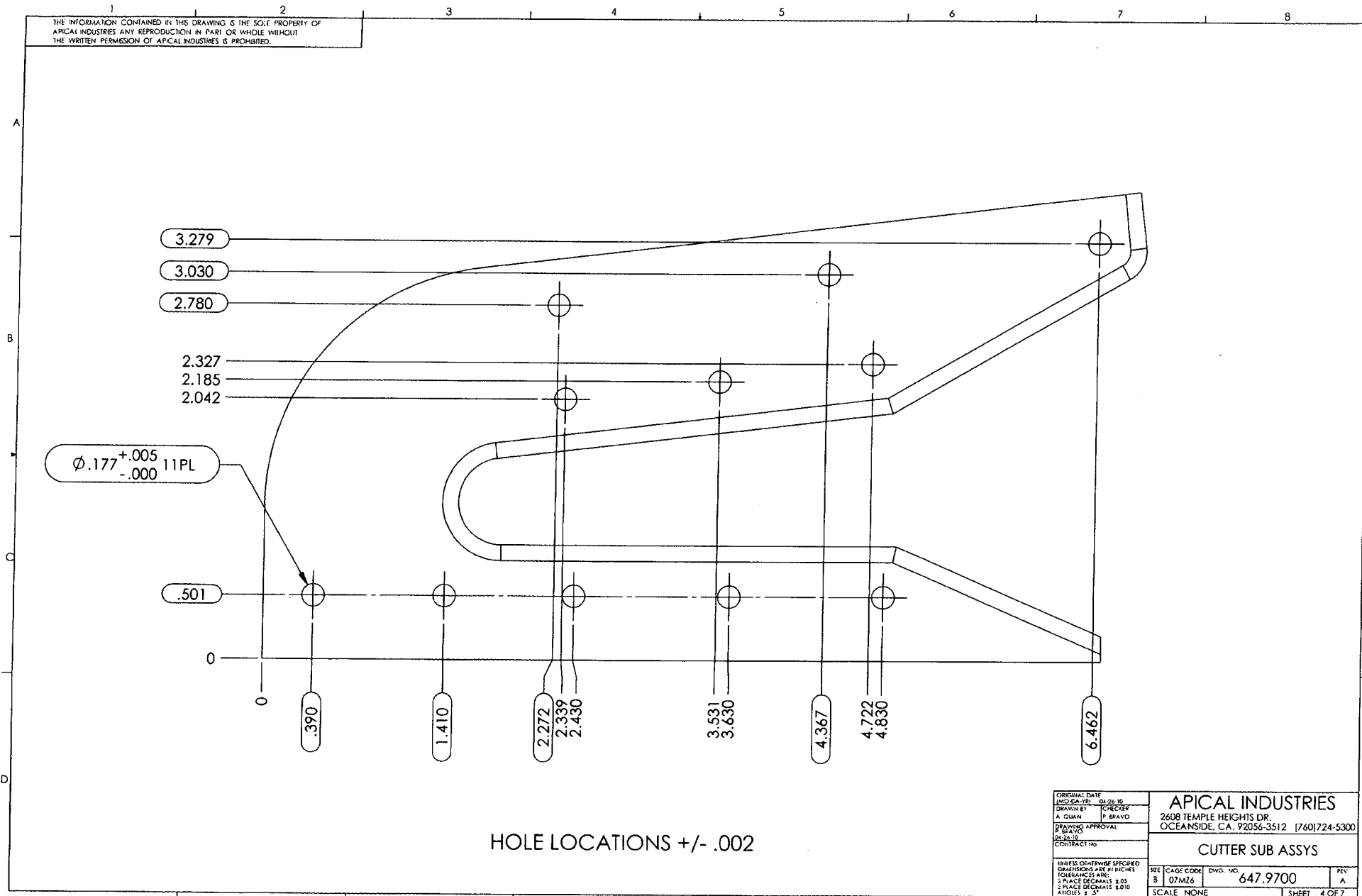
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF
APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



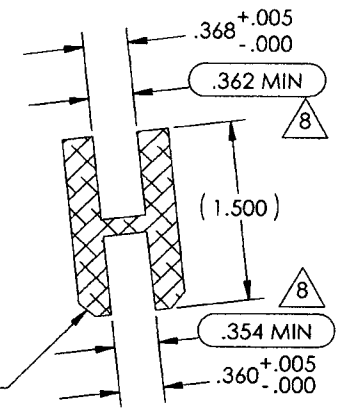
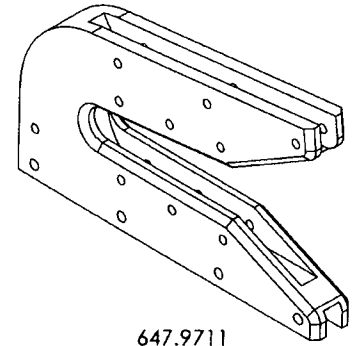
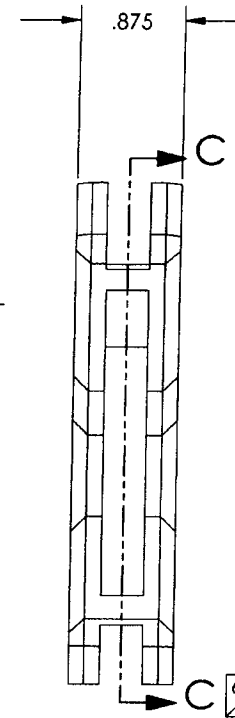
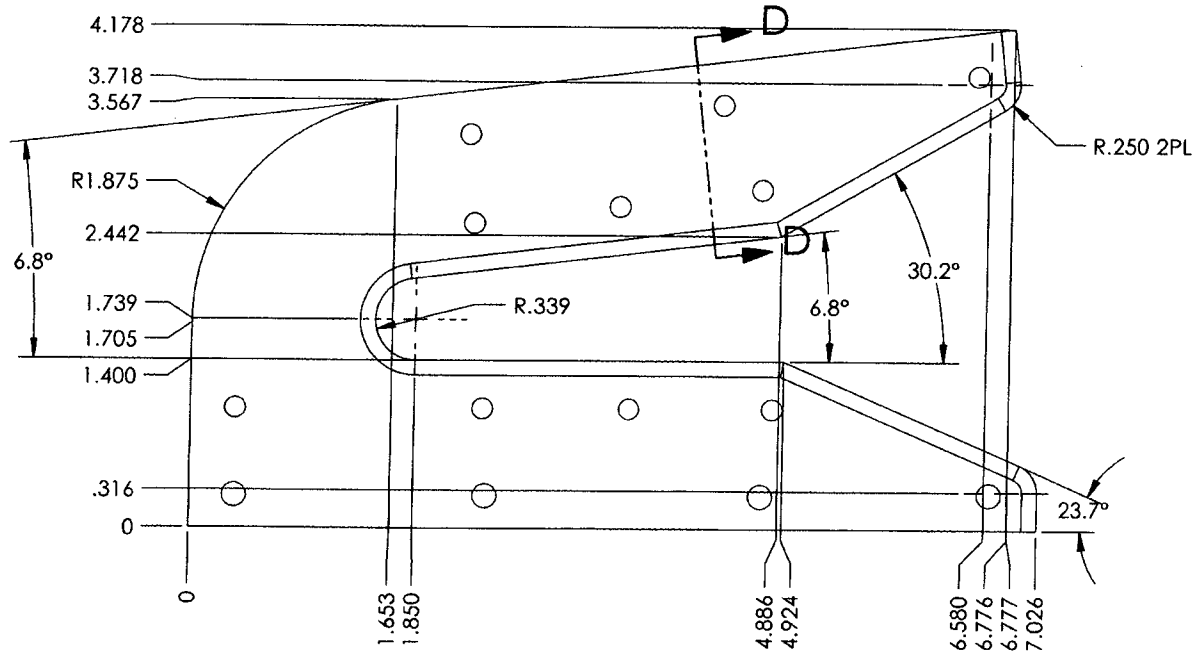
SECTION A-A 2/B6

ORIGINAL DATE 06-26-10		APICAL INDUSTRIES	
DRAWN BY A. OLAN		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKED P. BRAVO		CUTTER SUB ASSYS	
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		SHEET B	REV. A
		CAGE CODE 07M26	SCALE NONE
		DWG. NO. 647.9700	SHEET 3 OF 7

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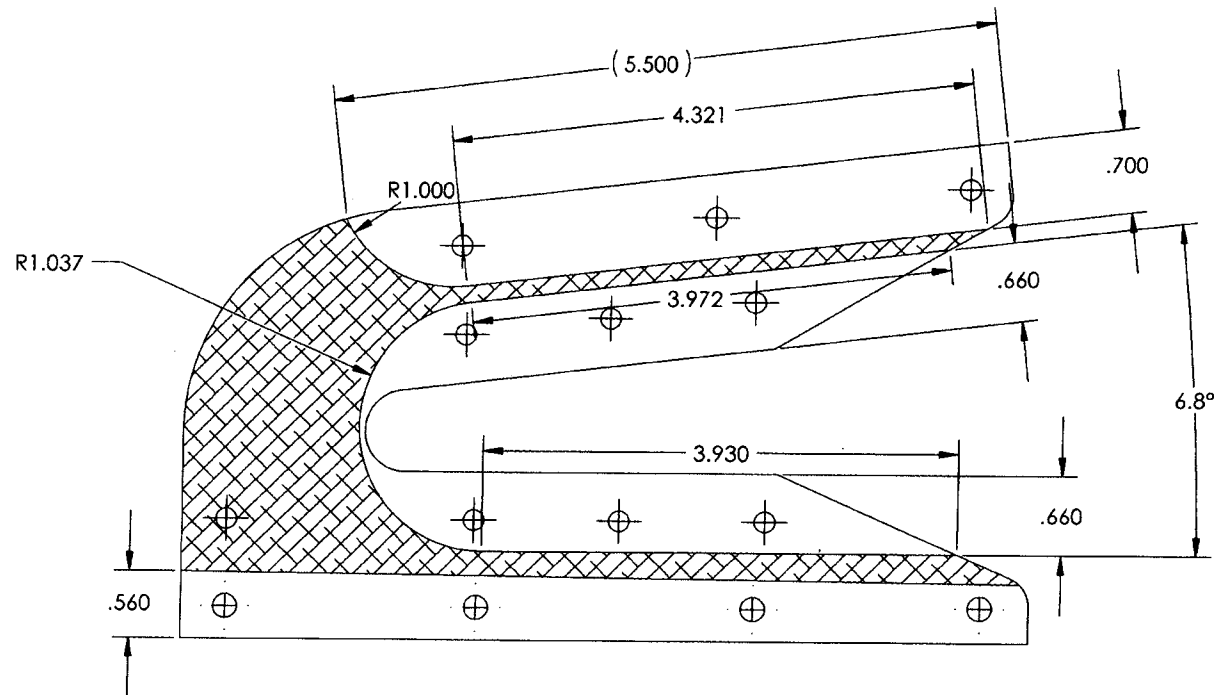


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ORIGINAL DATE: 04-28-10		APICAL INDUSTRIES	
DRAWN BY: J. QUINN		2608 TEMPLE HEIGHTS DR.	
CHECKED BY: P. BRAY		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL: 04-28-10		CUTTER SUB ASSYS	
CONTRACT NO.		SHEET 5 OF 7	
UNLESS OTHERWISE SPECIFIED		SCALE: NONE	
DIMENSIONS ARE IN INCHES		SHEET 5 OF 7	
TOLERANCES ARE:		SHEET 5 OF 7	
FRACTIONS ARE:		SHEET 5 OF 7	
DECIMALS ARE:		SHEET 5 OF 7	
ANGLES ARE:		SHEET 5 OF 7	

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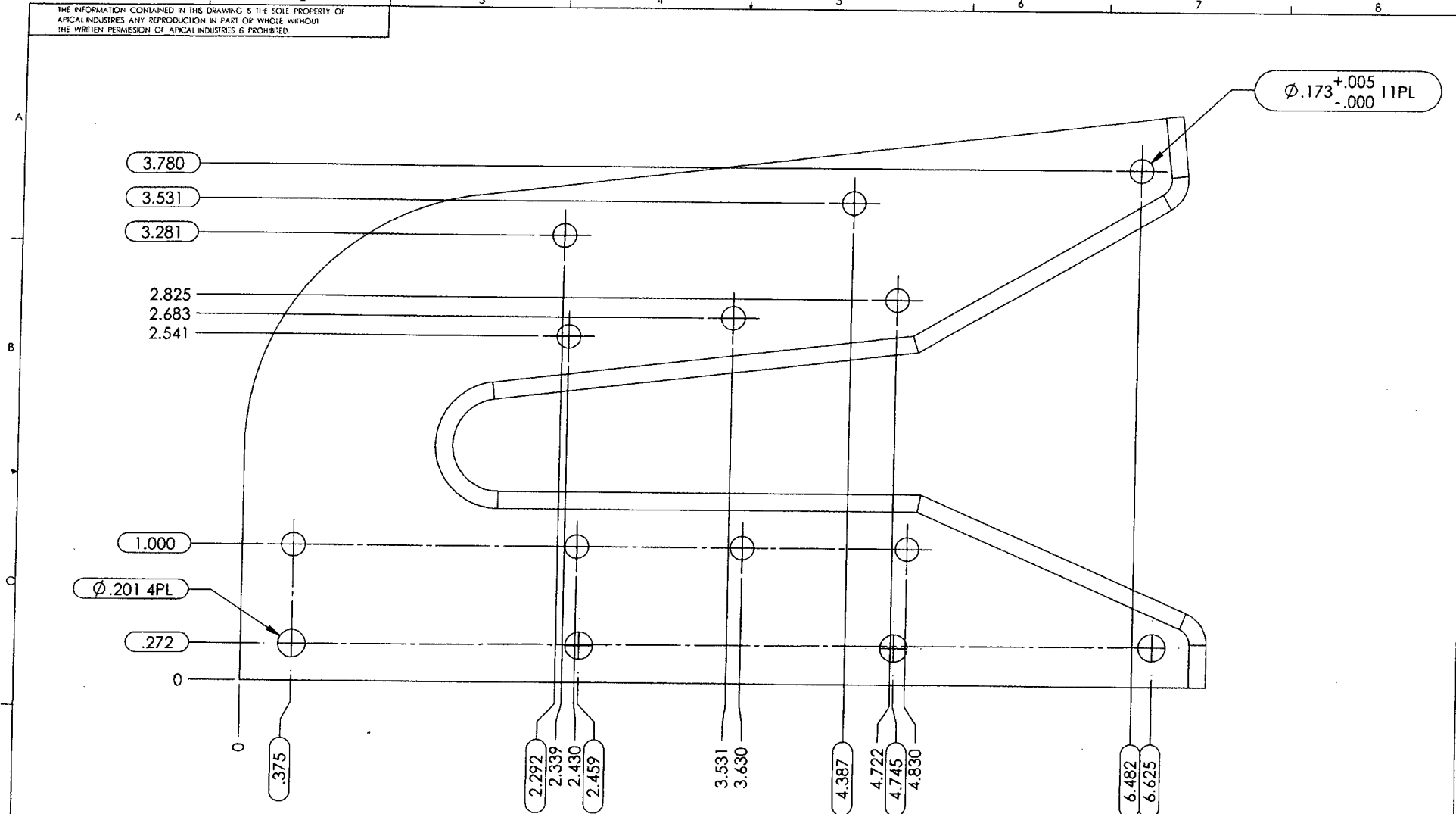


SECTION C-C

5/86

ORIGINAL DATE: 04-26-10		APICAL INDUSTRIES	
DRAWN BY: A. OLIVAN		2608 TEMPLE HEIGHTS DR.	
DRAWING APPROVAL: P. BRAVO		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
CONTRACT NO.		CUTTER SUB ASSYS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°		SHEET: B	REV: A
SCALE: NONE		ENGR. NO.: 647.9700	SHEET: 6 OF 7

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THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



HOLE LOCATIONS +/- .002

ORIGINAL DATE: 06-20-10		APICAL INDUSTRIES	
DRAWN BY: J. CHICCEP		2608 TEMPLE HEIGHTS DR.	
A. GUAN		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
DRAWING APPROVAL: 06-20-10		CUTTER SUB ASSYS	
CONTRACT NO:			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.001 ANGLES ±.5°		INT: 07M26	REV: A
		DWG. NO: 647.9700	SHEET 7 OF 7
		SCALE: NONE	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27338

Purchase Order Date 2/4/2015

PO Print Date 2/10/2015

Page Number 3 of 4

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$48.80

6	127917	647.0410 TUBE REV.N/C	2/17/2015	4.00	\$8.65	\$34.60
---	--------	-----------------------	-----------	------	--------	---------

Yes

2/17/2015

FINISH:HARD ANODIZE IAW MIL-A-8625 TYPE III,CLASS 2,COLOR BLACK
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N

Line Total: \$34.60

7	128498	647.9710 REV.A1	2/17/2015	6.00	\$14.50	\$87.00
---	--------	-----------------	-----------	------	---------	---------

Yes

2/17/2015

FINISH:HARD ANODIZE IAW MIL-A-8625 TYPE III
CLASS 2,COLOR BLACK;
PRETREAT PRC-DESOTO PR-148 ADHESION PROMETER;
PRIME IAW MIL-P-23377 J TYPE I CLASS N; 1-2 MIL MAX

SP15-0218

Line Total: \$87.00

Note:

2/10/2015



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada

Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63531

Date: 13-Feb-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
30 ea	Part: D2348 WEARPLATE ANODIZE AS PER MIL-A-8625 TY II, CLASS 2 Job: 20150113	Rev: C Line: PO: PO27338	
8 ea	Part: D4703-043 LOCK PIN ANODIZE AS PER MIL-A-8625 TY II, CLASS 2 Job: 20150114	Rev: A Line: PO: PO27338	
4 ea	Part: D5211-1 BLUE ANODIZE MIL-A-8625 TYPE II CLASS 2 Job: 20150115	Rev: Line: PO: PO27338	
14 ea	Part: 646.3812 GUSSET BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150116	Rev: Line: PO: PO27338	
✓ 4 ea	Part: 647.0410 TUBE REV HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLIED BY CUSTOMER Job: 20150117	Rev: Line: PO: PO27338	SP15-02-18
✓ 6 ea	Part: 647.9710 HARD ANODIZE BLACK	Rev:	SP15-02-18



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63531

Date: 13-Feb-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
	MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLY BY CUSTOMER Job: 20150118 PO: PO27338 Line:		
Certificate of Conformance A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order. ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY DATE : <u>13/2/15</u> CERTIFIED SIGNATURE : <u></u> RECEIVER SIGNATURE : _____ <i>SP15-0218</i>			